



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4728-043
Job Sheet 169275



Part No: D4728-043

Job Qty: 4 ea

Part Name: LH Cabin Speaker #2



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		12/22/17	0.00	0.00	Purchasing		h
120	Packaging	4 pcs		12/22/17	0.00	0.00	Packaging2		h
130	QC	4 pcs		12/22/17	0.00	0.00	QC6		10/12/20
140	Packaging	4 pcs		12/22/17	0.00	0.00	Packaging3-2		AT
150	QC21-SA	4 Ea		12/22/17	0.00	0.00	QC21		21

Part Op 110 - Issue P/O to Eagle : 38571 Manufacture as per dwg Certificate of conformity required

Descriptions: 120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - QC6- All purchased or subcontracted products

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

DEC 0 2017

DEC 22 2017
DAS
13
9-89

MFO2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4728-043P <u>5025018</u>	4	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 9:17 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

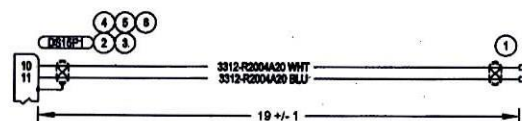


QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unappr ☐		AGAINST DEPARTMENT/PROCESS Skid-tube Machining ☐ Cross tube ☐ Water Jet ☐ d. Eng. Coord. ☐ e/Packaging Supplier ☐ Engineering Quality ☐ Other ☐			
Date : _____		Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Mfg Date: 12/20/17 Job No: 169275 D4728 - 043 Purchasing PART NO: Revision: Operation: Change No: S025405 LH Cabin Speaker #2			
Description Work Order Deviation							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐			
				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			

LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	2	1	640911-1	TERMINAL
	1	2	M24308/4-2Z	CONNECTOR
A/R (2)		3	M39029/64-369	CONTACTS
	1	4	M85049/48-2-2F	BACKSHELL
	2	5	M24308/26-1F	JACKSCREW KIT
	1	6	M25036-148	TERMINAL



D4728-043 LH SPEAKER #2 HARNESS ASSY.

NOTES:

1. ALL NEW UNSHIELDED WIRE USE M22759/41-XX-8 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS, SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER, USE CRIMP SPLICES FOR REPAIR).
2. ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TGKT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
3. ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
4. IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
5. KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
6. ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
7. ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
8. ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
9. ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/SOCKETS OR PLASTIC GROMMET SEALING PLUGS.
10. A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
11. UNITS: INCHES UNLESS OTHERWISE NOTED.
12. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.

RELEASED
14 2014 -01- 22

DESIGN	<i>De</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>De</i>		
CHECKED	<i>De</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>De</i>	D4728	SHEET 3 OF 15
APPROVED	<i>De</i>	TITLE	SCALE
DE APPR.	<i>De</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038571

Supplier: EAC001-VC
Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary
AB
T2E 7G9 Canada
Phone: 403 250 7370
Fax: 403 250 7110

PO No: PO038571
PO Date: 12/6/17
Due Date: 12/21/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4728-042P			RH Cabin Speaker #1	Firmed	12/21/17	2 pcs	0 pcs	2 pcs	\$159.14/pcs	\$318.28
Line Item Note AS PER DWG D4728 REV. D B169267											
2	D4728-043P			LH Cabin Speaker #2	Firmed	12/21/17	4 pcs	0 pcs	4 pcs	\$159.00/pcs	\$636.00
Line Item Note AS PER DWG D4728 REV. D B169275											
3	D4728-055P			Cabin Lights #3	Firmed	12/21/17	5 pcs	0 pcs	5 pcs	\$81.26/pcs	\$406.30
Line Item Note AS PER DWG D4728 REV. D B169274											
										Grand Total: \$1,360.58	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A016 PERSONNEL QUALIFICATION
A018 ELECTRICAL EQUIPMENT
A025 CERTIFICATE OF CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS
MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/6/17 11:20 AM dart.lavoie.chantal

Packing Slip



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

December 14, 2017

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#17-003797

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Via: FEDEX ECONOMY

Phone: (613)632-5200

Waybill: 770999800935

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty	UOM	Serial Number	Lot Number/Tool ID
1	D4728-042P	RH CABIN SPEAKER #1	Shipping Area	2	Each	/	LT-17-013064.1

Type of sale: Outright

Customer PO number: PO038571

Sales Order Number: SO17-01608.001

2	D4728-043P	LH CABIN SPEAKER #2	Shipping Area	4	Each	/	LT-17-013065.1
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Type of sale: Outright

Customer PO number: PO038571

Sales Order Number: SO17-01608.002

3	D4728-055P	CABIN LIGHTS #3	Shipping Area	5	Each	/	LT-17-013066.1
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Type of sale: Outright

Customer PO number: PO038571

Sales Order Number: SO17-01608.003

0217112119

*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



MANUFACTURING – RELEASE NOTE (C of C)

823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

Release Note Reference #: MO55025.1-.3
Purchase Order #: PO038184
Work Order / MO #: MO55025

Customer: Dart Aerospace
Customer Order #: PO038571
Shipped To: 1270 Aberdeen Street
Hawkesbury Ontario
K6A 1K7

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P	RH Speaker # 1 Harness Assembly	LT-17-013064	N/A	N/A	2
2	D4728-043P	LH Speaker #2 Harness Assembly	LT-17-013065	N/A	N/A	4
3	D4728-055P	CABIN LIGHTS #3	LT-17-013066	N/A	N/A	5
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative



Dec 14, 2017
Date